Charley married Ella Meiser and they have their home South of Norman.

Eddy was married to Dotty Carrel from Norman and later to Rose Rhisensetter of Denver, Colorado. He now resides in Norman.

Bertha married Wilbert Meiser of Noble, Oklahoma. They live east of Norman and have a chicken ranch.

Cathryn, the youngest of the thirteen children, was married first to Clarence Black of Hobart, Oklahoma. He was killed by lightening. Some years later, Cathryn was married to Johnny McClellen. They live in Norman.

There were forty-six grandchildren at the time of Carl's and Emma's death, but neither lived to see any great grandchildren.

Albert, the oldest of the Carl and Emma Bruehl children, was married to Ima Clark. She was the daughter of Mr. and Mrs. Edgar Vaught. They were originally from Clarksville, Texas. Ima's father died when she was six years old. Her mother married Mr. Vaught when Ima was twelve years old. They bought a farm north west of Norman and moved there in 1926. That is where they were living when Ima and Albert were married. They met during the big snow storm of 1929. Albert had gotten his car stuck in the snow and had come to the Vaught place to borrow a shovel to dig out of the snow. They were married October 26, 1930, in Norman. They moved onto the old Taylor farm on East Robinson and lived there for forty-one years. There were eight children born to Ima and Albert Bruehl.

James is the oldest. He married Betty Patterson of Norman. He works for the United States Post Office and they live in Norman.

Anita married Porter Longdon of Monro, Washington, and they have their home in Oklahoma City.

Harold married Ruth Donahue of Norman and is in the service station business in Duncan, Oklahoma.

Sherrel married Judy Conley of Norman. They live in Purcell, Oklahoma, where Sherrel is in the service station business.

Emma Lou married Leroy Spar. He works for the Norman Fire Department, and they have their home east of Norman.

Donald married Jessie Burse of Norman. He works as a cement finisher and they live in Norman.

Charlene married Phillip Mize of Noble, Oklahoma. He is also a fireman and their home is east of Norman.

Carolyn, the youngest of the Albert Bruehl family, married Phillip Morgan. He, too, works for the fire department and their home is in Norman.

Albert and Ima have twenty-six living grandchildren. So when all the family comes home at once, there is quite a bunch.

It seems that most of the Bruehls like Norman and are content and happy to live in Norman and share its many blessings.

in Norman. Sometimes when the roads were too bad to travel over with the horse and buggy, to deliver the butter, Albert and some of the other older children would take the molded and wrapped pounds of butter in the big wash boiler and walk and deliver it to the customers from the Bruehl farm into Norman.

There was also always a big garden from which most all the vegetables were canned to last a whole year. There were also canned and dried apples and peaches which they purchased from the old Taylor farm a mile and a half east of them. They bought the apples and peaches by the wagon load.

Mrs. Bruehl baked all the bread that her family ate, fifteen or twenty loaves at one time. Cleveland County once had a contest for the best baked bread and Mrs. Bruehl won. She received a \$5.00 gold piece.

Mr. Bruehl and the boys were kept busy making hay and other feed for the cows. He also always had a big lot of hogs for the family meat. He fed them skimmed milk and raised corn for them.

But it wasn't all work on the Bruehl farm. They were a very happy family. Every one could play some musical instrument. The father, Mr. Bruehl, played the accordian. They had their own band. They had a large house, with a twenty foot square living room. They were the first people in this part of the country to have carbide lights. So once in a while Mr. and Mrs. Bruehl would give an old-fashioned square dance and the neighbors would come from miles around. The mother and father and all the children would join in card and domino games in the long winter evenings. No, there was never a dulil moment on the Bruehl farm back in the early days.

Carl and Emma Bruehl were the parents of nineteen children, but only thirteen lived to adulthood. Margaret was the second oldest, she joined the Order of Divine Providence Sisters and became a nun of the Catholic Church. She taught school until her retirement about 1963 and now resides in a home for retired teachers in San Antonio, Texas.

Mary married Martin Omalley and they lived in Denver, Colorado, until her recent death in 1972.

Bernard is the youngest boy, he married Lucy Stattman of Anadarko, Oklahoma. They live in Cashmere, Washington.

Martin married Lydia Stattman, sister of Lucy. They lived in Oklahoma City until his death in 1967. His family still lives in Oklahoma City.

Agnes was the first of the thirteen children to marry. She married Eugene Meiser, of Noble, Oklahoma. Eugene is deceased and Agnes lives in Norman.

William (Bill) married Christene Patten of Norman. They live on the old Bruel farm east of Norman.

Two sisters married brothers. Teresia married Hugo Sendelback. They live in Norman. Elizabeth married Joe Sendelback. The Sendelbacks were from Union City, Oklahoma. Joe and Elizabeth live east of Norman and run a dairy.

THE BRUEHL FAMILY

By Mrs. Albert Bruehl

Albert Bruehl was born in Cleveland County, north east of Norman, February 11, 1900. He has lived all his life in the Adair School District. His father was Carl Bruehl the son of Albert Bruehl the 1st., and Helena Meyer.

The Bruehls were formerly from Missouri. They moved to Munster, Texas, in the latter part of 1894 or 1895.

Carl was married to Emma Schader in Norman. Her father, Frank Schader, was one of the first Schaders to come to the United States. He was born near Frankfurt, Germany, in 1829. He came to the United States as a "Stowaway" in 1853. He took a job caring for a grape nursery in New Rochelle, New York. Here he met his wife, Elizabeth Stouter. They were married in New Rochelle in May of 1855. There were twenty children born to this union. Emma Schader (Bruehl) was the youngest. Her father served in the Union Army. And after being discharged in 1865 he moved with his family to Pettis County, Missouri. They remained there for twenty-five years. In the fall of 1890 the Schaders came to Norman.

Carl and Emma Bruehl were married in 1898 in St. Joseph's Catholic Church in Norman. Albert was the second child. There were six boys and seven girls.

Albert's father owned a 240 acre farm north east of Norman and on this farm there was plenty of work for every one as they made the living for a family of thirteen children. Sometimes an in-law or two and lots of company were on the farm.

The living came from cows, mostly. The mother and girls were kept busy churning and molding the butter, which they sold to regular customers